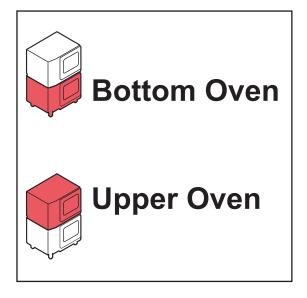


- 1 -

3395440



POS.	DESCRIPTION	N°	CODE
1	INOX FEET	4	3271580
2	LEFT BASE SUPPORT	1	3362800
3	RIGHT BASE SUPPORT	1	3373280
4	STEAM DIVERTER	1	3411190
5	FLUE GAS TUBE	1	3412720
6	FLUE GAS TUBE	1	3412720
7	AIR INLET TUBE	1	3412700
8	STEAM EXHAUST TUBE	1	3412710
9	FIXIGN BRACKET	1	3373370
10	CABLE PROTECTION	1	3373340
11	FILTER SUPPORT	1	3373360
12	FRONT COVER	1	3373300
13	TOP TUBES BRACKET	1	3373330
14	RUBBER EXTENSION TUBE	2	111AA08
15	TERMINAL TUBE	2	3174360
16	TUBES EXTERNAL PROTECTION	1	3373350
17	RIGHT SIDE COVER	1	3373290
18	LEFT SIDE COVER	1	3373310
19	AIR INLET EXTENSION	1	3411180
20	ISOLATION PANEL	1	3412750
21	METAL CLAMP	4	3140160
22	SCREW M5	21	31A0380
23	WASHER M5	21	3120070
24	SELF-TAPPING SCREW	4	31M9170
25	SELF-TAPPING SCREW	8	31M7030
26	ATTENTION LABEL	1	3044070
27	CABLE TIE	1	3140180
28	M4 WASHER	4	3120090
29	METAL CLAMP	2	3374250
30	RUBBER CABLE GLAND	1	32X0130
31	HOT SURFACE LABEL	1	37M3202
32	M4 SCREW	4	31A0220



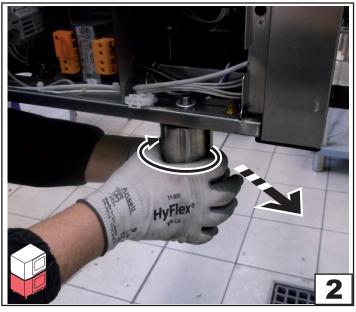
- 2 - 3395440



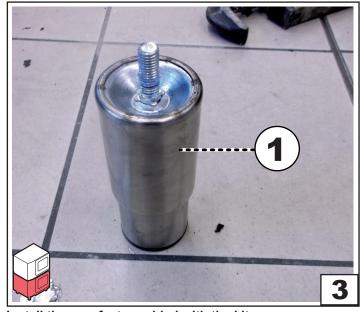
ATTENTION: before starting, remove all the protective film from the kit components.



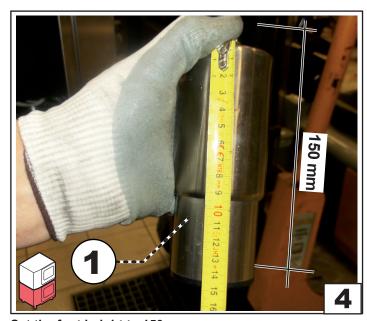
Prepare the bottom oven



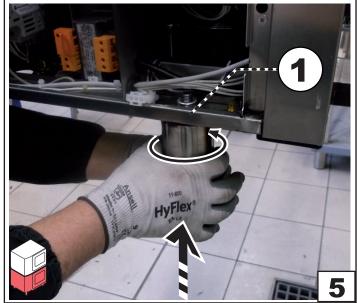
Remove all the feet



Install the new feet provided with the kit



Set the foot height to 150 mm

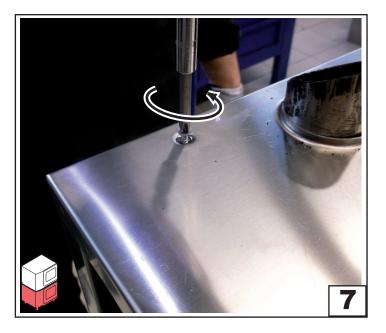


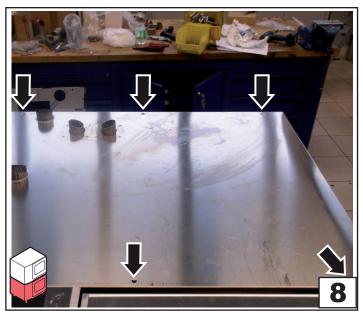
Screw the new feet



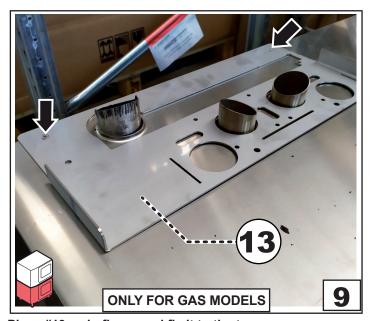
Remove the evacuation tube protection, remove the rivet with a drill and detach the protection stick.



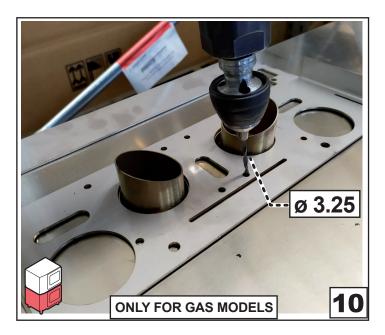


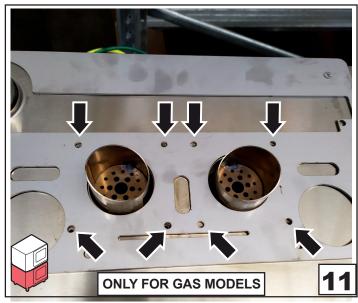


Remove all the screw from the top cover of the oven

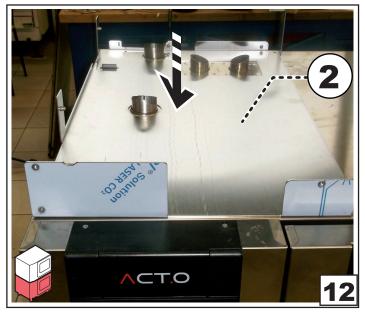


Place #13 as in figure and fix it to the top cover



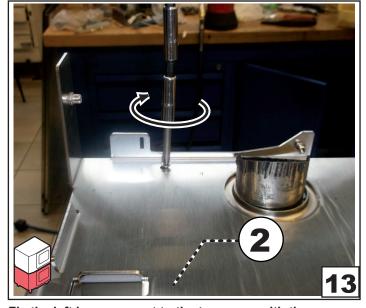


Pierce the 8 holes marked in the image with a ø3.25 drill. Please be careful to pierce only the top cover.

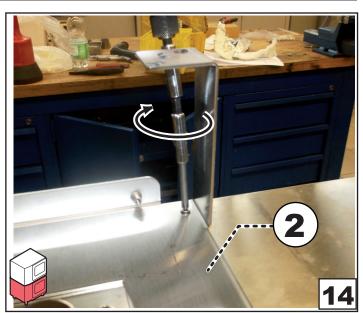


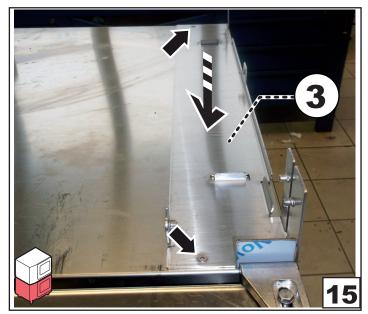
Remove #13 and place the left base support



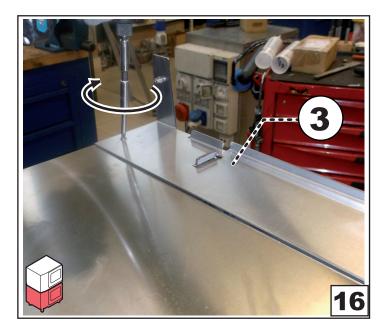


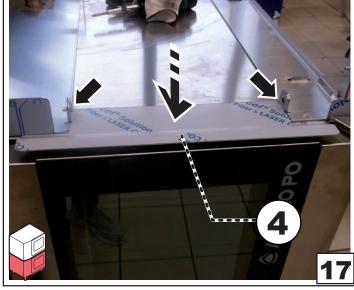
Fix the left base support to the top cover with the screws removed in step 9 $\,$





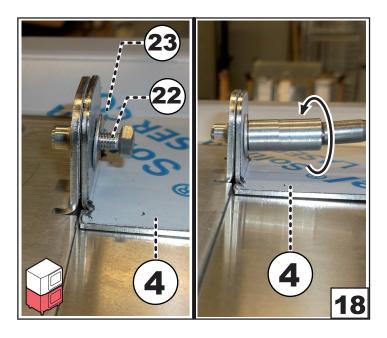
Place the right base support and fix it with the screws removed in step 9



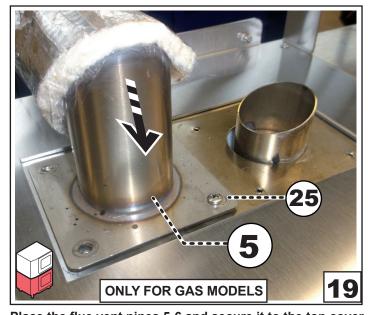


Place the steam diverter and fix it to the right and left base support

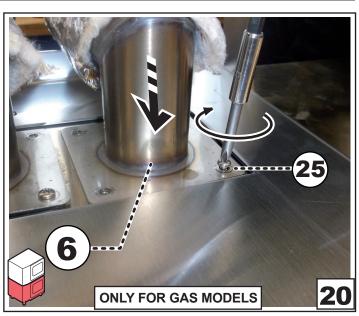
- 5 -

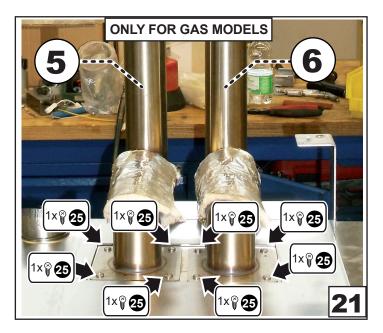


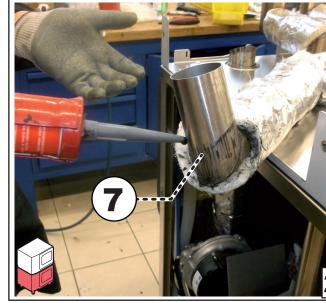




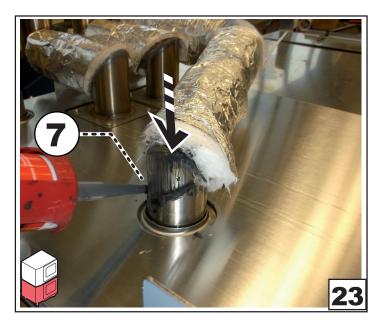
Place the flue vent pipes 5-6 and secure it to the top cover

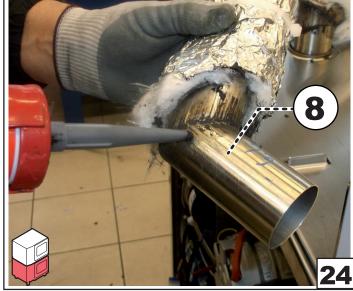






Prepare the cooking chamber aspiration tube, use high temperature RTV silicone

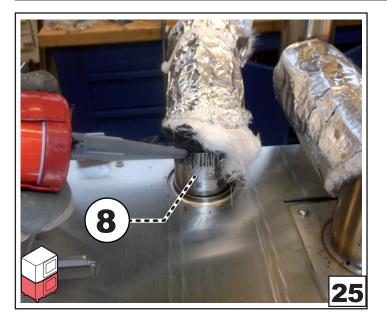




Prepare the cooking chamber evacuation tube, use high temperature RTV silicone

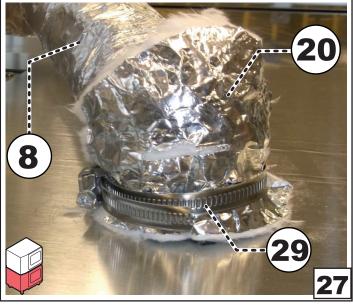
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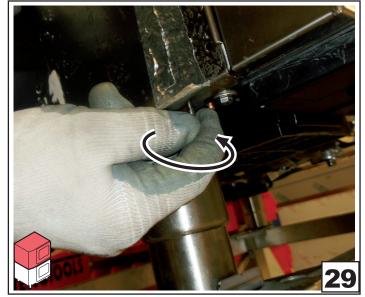
Use #13 to check the correct position of the pipes



Finalize the evacuation and aspiration tubes fixing the isolation panel with the metal clamp #29

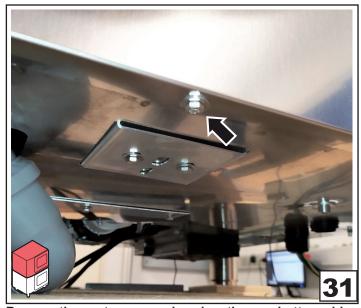


PREPARE THE TOP OVEN

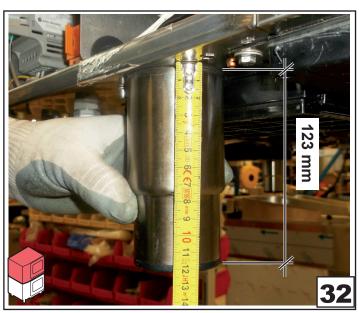


Remove the left side panel unscrewing the two screw placed on the bottom side

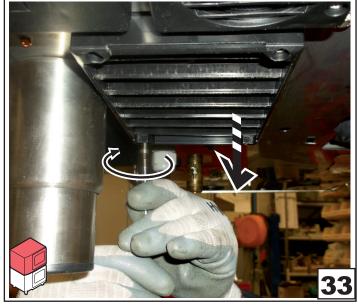




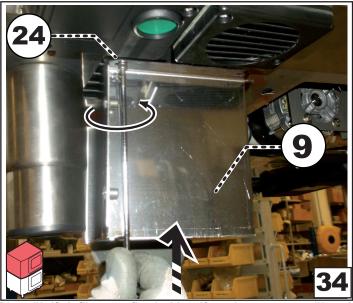
Remove the center screw placed on the rear bottom side of the oven



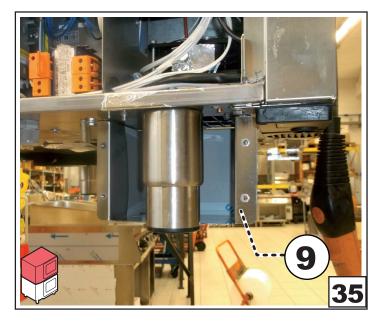
Set the feet height to 123 mm



Remove the air filter (the entire plastic box) unscrewing the four screw



Place #9, if air filter was fixed with self tapping screw,use #24 self tapping screw provided (shorter), otherwise use the screw of the air filter.



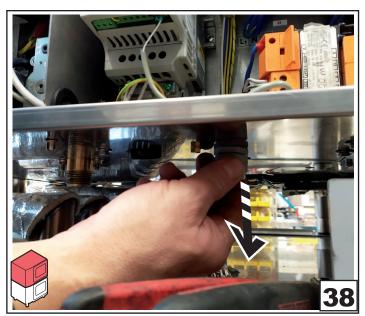


Place the top oven using the feet references on the base supports

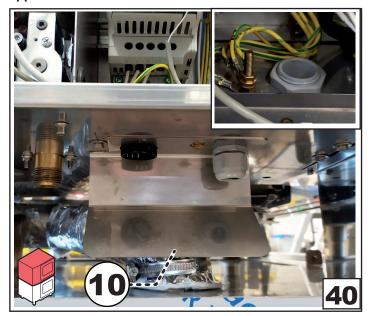
- 8 -



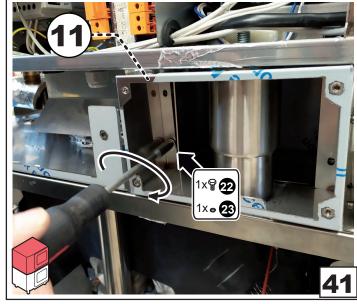




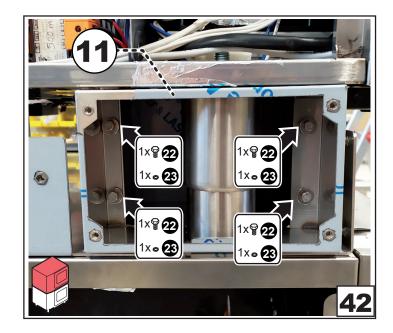
Remove the cable gland placed under the left side of the upper oven



Tighten the cable gland to secure #10



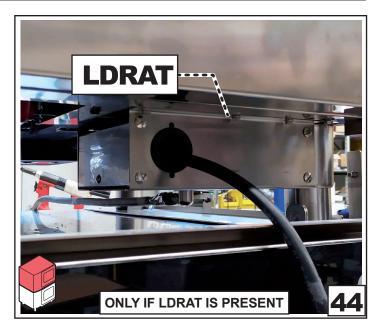
Place the air extension support

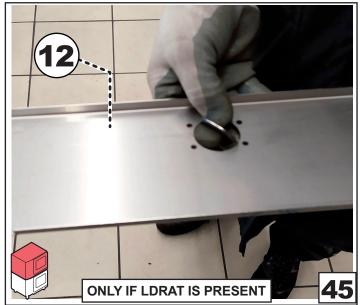






If LDRAT is present, follow the LDRAT instructions. Use #31 instead of the cable gland provided with the LDRAT kit.



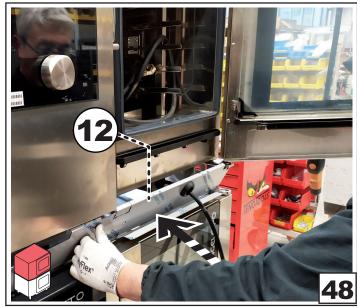


Predispose the front cover for the LDRAT.



Fix the cable gland provided with LDRAT kit on #12

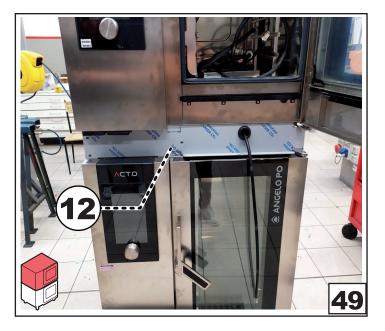


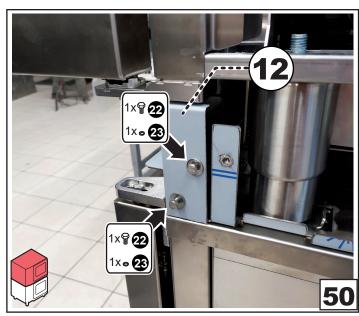


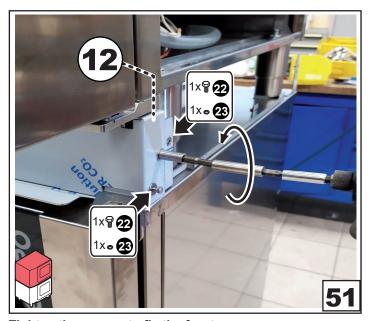
Open the door of the upper oven and place the front cover

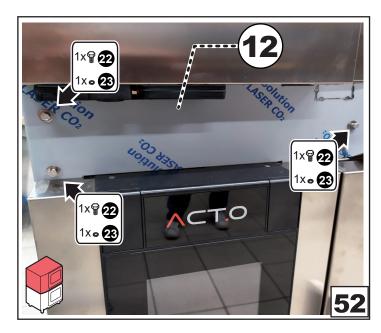
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Tighten the screws to fix the front cover



Tighten the screws to fix the front cover

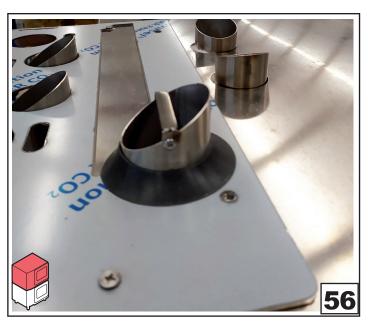


Fasten the nozzle of the LDRAT

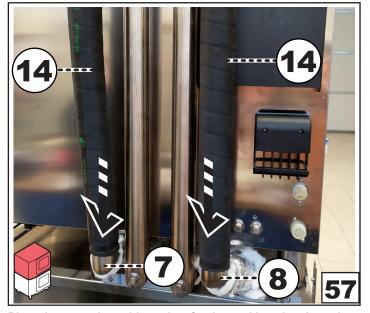




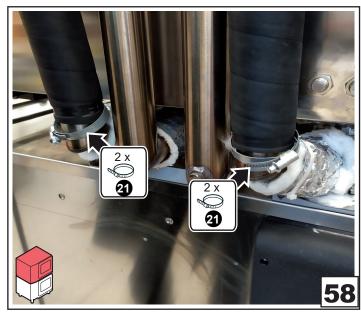
Place #13 on the top of the upper oven



Be careful to place the tube gasket as in the image



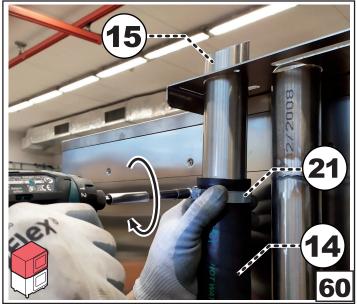
Place the extension rubber tubes for the cooking chamber tubes



Place the 4 x metal clamps #21 before the terminal tube

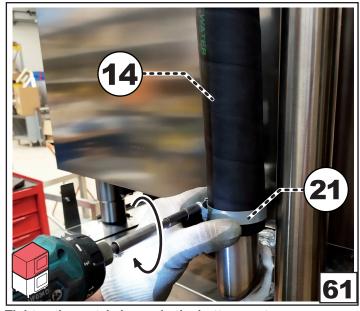


Insert the terminal tube in the extension rubber tube



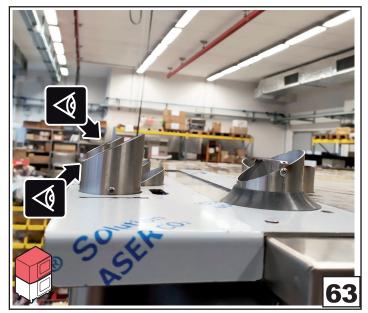
Tighten the metal clamps in the upper part



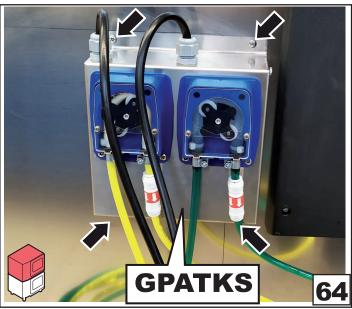


Tighten the metal clamps in the bottom part

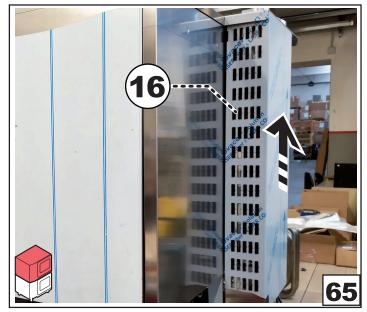




Be careful to check the direction of the last part of the tubes



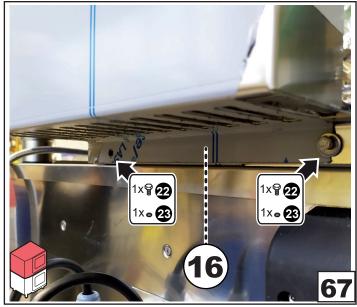
If present, install now the GPATKS following the instructions provided with the kit



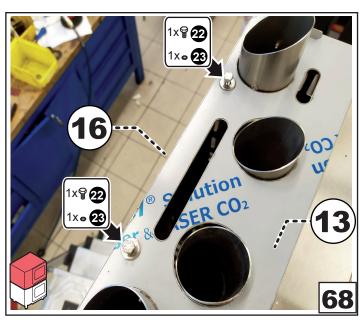
Place the tube cover engaging the upper fins



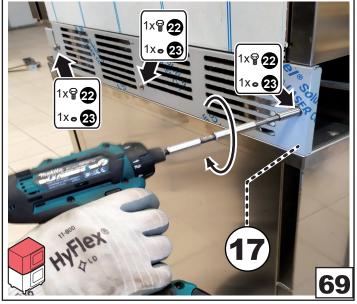




Fix the bottom part of the tube cover with screw and washer



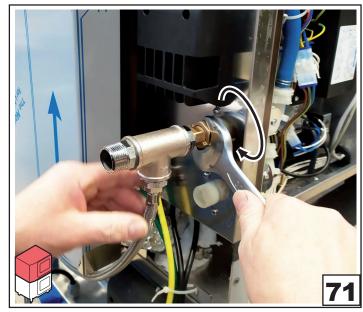
Fix the top part of the tube cover to #13 with screw and washer



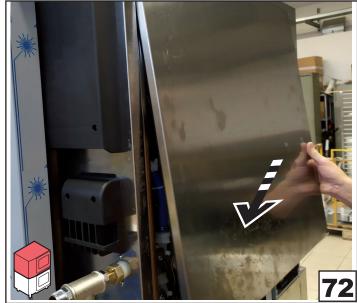
Place the right cover and fix it to the kit



Place the junction for the water inlet of the LDRAT. Be careful to place the provided gasket.

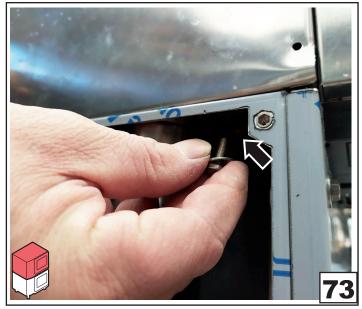


Tighten the junction to the water inlet of the upper oven



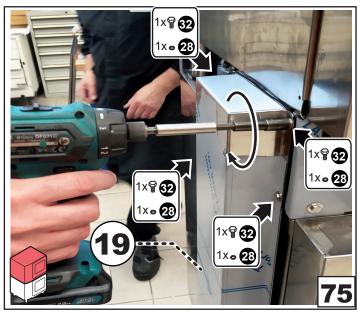
Place the left side panel of the upper oven



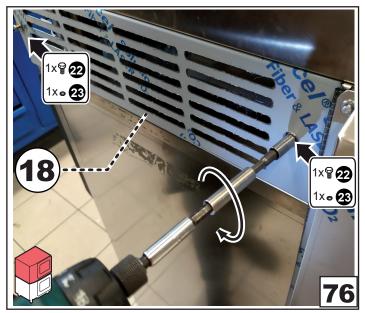


Use the screws removed before to lock the left panel

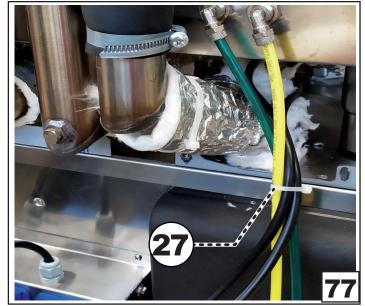




Place the air inlet cover



Place the left side cover



Use the rear buttonhole and the cable to avoid contact between the evacuation tube and plastic cables. Be careful to not tight too much the GPATKS cable





PROPERLY ASSEMBLED







